Wednesday, 30/05/2007 8:54:35 AM

User:

Linda Lacelle

**Process Sheet** 

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 32434

Estimate Number

: 12669

P.O. Number

: HIA

This Issue Prsht Rev. : 30/05/2007

: NC

First Issue

: 18/05/2007

Type

: SMALL /MED FAB

: NIA **Previous Run** 

Written By

Checked & Approved By

Comment

: est rev. A 07.05.18 New Issue

S.O. No. : HVA

EC

**Drawing Name** 

: WINDOW

Part Number

: D36231

**Drawing Number** 

: D3623 UNDER REVIEW

**Project Number** 

: N/A

**Drawing Revision** 

: U/R

Material **Due Date**  : NIA : 25/05/2007

Qty:

1 Um:

Each

**Additional Product** 

Job Number:



Seq. #:

Machine Or Operation:

Description:

1/8" Polycast II Sheet

1.0

MACRLICS125

Comment: Qty.:

4.0950 sf(s)/Unit Total:

4.0950 sf(s) Batch: 103735

1/8" Polycast II Sheet

FLOW WATER JET

2.0

WATER JET

CUT BY HAND

Cut as per Dwg D3623 Dwg Rev: A

Prog Rev:

3.0



INSPECT PARTS AS THEY COME OFF MACHINE

Wh 07/05/18.

Comment: INSPECT PARTS AS THEY COME OFF MACHINE



407.5.1B

SECOND CHECK



Comment: SECOND CHECK

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

-Deburr

-Engrave Part Number & Batch Number as per Dwg D3623



Form: rprocess

Date:

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WINDOW

Job Number: 32434

Part Number: D36231

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC5

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP



7.0

Location:

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

FUR ENG, TEST

MA GO.15.18

QC21 8.0

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE



7.05.18

Job Completion



11 of 106 01